



Townsend Bearings



Adhesives, Sealants and Repair Compounds



Product	Description	Mix Ratio		Working Life	Fixture Time	Colour	Viscosity	Operating Temperature
		By Volume	By Weight					
Loctite Hysol 3421 A&B	2K-Epoxy	1:1	100:90	180 min	240 min	Clear Amber	40 Pa.s	up to 100°C
Loctite Hysol 3430 A&B	2K-Epoxy	1:1	100:100	4 min	12 min	Ultra Clear	25 Pa.s	up to 80°C
Loctite Hysol 3450 A&B	2K-Epoxy	1:1	100:105	4 min	12 min	Grey	35 Pa.s	up to 100°C
Loctite Hysol 9466 A&B	2K-Epoxy	2:1	100:50	60 min	180 min	Off-White	30 Pa.s	up to 120°C
Loctite Hysol 9492 A&B	2K-Epoxy	2:1	100:50	15 min	75 min	White	30 Pa.s	up to 180°C
Loctite 330/7388 Multi-Bond	2-part acrylic (no mix)	-	-	-	5 min	Light Amber	67.5 Pa.s	up to 100°C