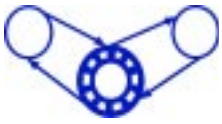


Townsend Bearings



Adhesives, Sealants and Repair Compounds



Product	Description	Mix Ratio		Working	Fixture	Viscosity	Operating Temp.	Strength (N/mm ²)	
		By Volume	By Weight					Shear	Compressive
Loctite Hysol 3471 A&B (Metal Set S1 - Steel)									
	2K-Epoxy	1:1	100:100	45 min	180 min	Putty	120°C	20	70
Loctite Hysol 3472 A&B (Metal Set S2 - Steel)									
	2K-Epoxy	1:1	100:100	45 min	180 min	Liquid	120°C	20	75
Loctite Hysol 3473 A&B (Metal Set S3 - Steel)									
	2K-Epoxy	1:1	100:100	6 min	15 min	Putty	120°C	20	60
Loctite Hysol 3475 A&B (Metal Set A1 - Aluminium)									
	2K-Epoxy	1:1	100:100	45 min	180 min	Putty	120°C	20	70
Loctite Hysol 3479 A&B (Metal Set HTA - Aluminium)									
	2K-Epoxy	1:1	100:100	40 min	150 min	Putty	190°C	20	90
Loctite Hysol 3474 A&B (Metal Set M - Mineral)									
	2K-Epoxy	1:1	100:100	45 min	180 min	Putty	120°C	20	70