



# Townsend Bearings



## Adhesives, Sealants and Repair Compounds

# Instant Bonding



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Product	Operating Temperature	Fixture Time	Viscosity (mPa.s)	Especially for
<b>Loctite 406</b>	Up to 80°C	10-20 sec	20	Plastics
<b>Loctite 454</b>	Up to 80°C	5-20 sec	Gel	Porous Substrates
<b>Loctite 480</b>	Up to 100°C	60-120 sec	300	Metal/Plastics
<b>Loctite 4850</b>	Up to 70°C	5-20 sec	400	Flexible Substrates
<b>Loctite 4062</b>	Up to 80°C	3-20 sec	2	Metal/Plastics
<b>Loctite 401</b>	Up to 80°C	5-20 sec	110	Porous Substrates
<b>Loctite 431</b>	Up to 80°C	5-20 sec	1000	Porous Substrates